



SOHO 6 De-manufacturing Instructions

Document Number: 480-2522-001

1.0 Purpose

This instruction defines the de-manufacturing process for the recovery of this product family as it pertains to recycling of the major product components.

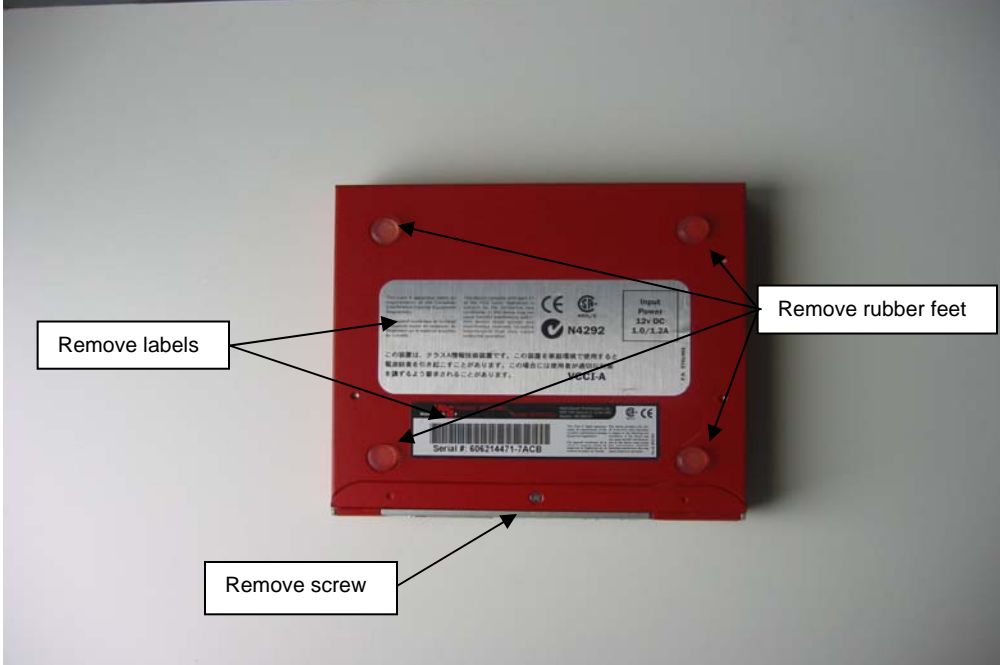
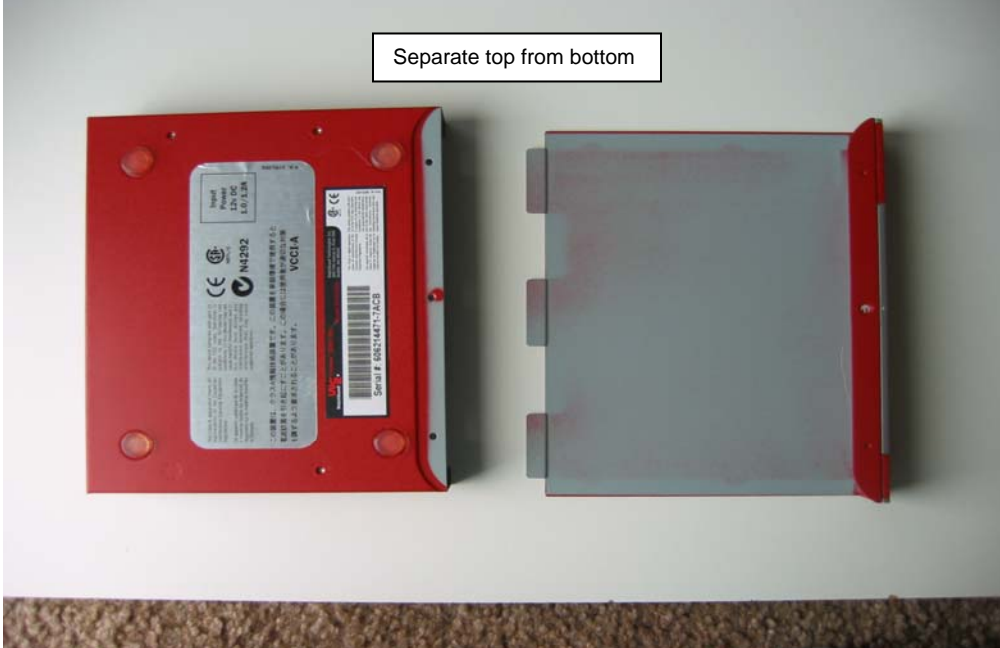
2.0 Scope

This instruction applies to the following product family and family part numbers.

Product Family Name	Family part #'s (not necessarily inclusive)
Firebox SOHO 6	<ul style="list-style-type: none">• Firebox SOHO 6; all revisions

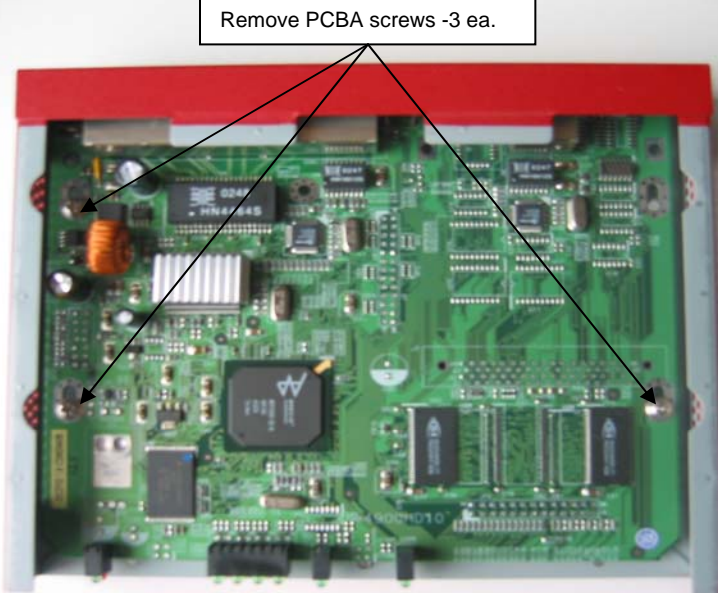
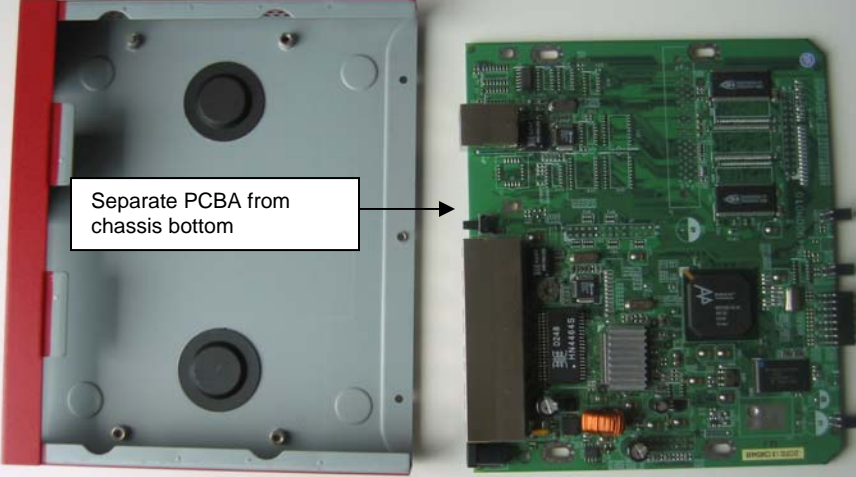
3.0 Instruction

3.1 -Remove labels, rubber feet and screw, and separate top from bottom

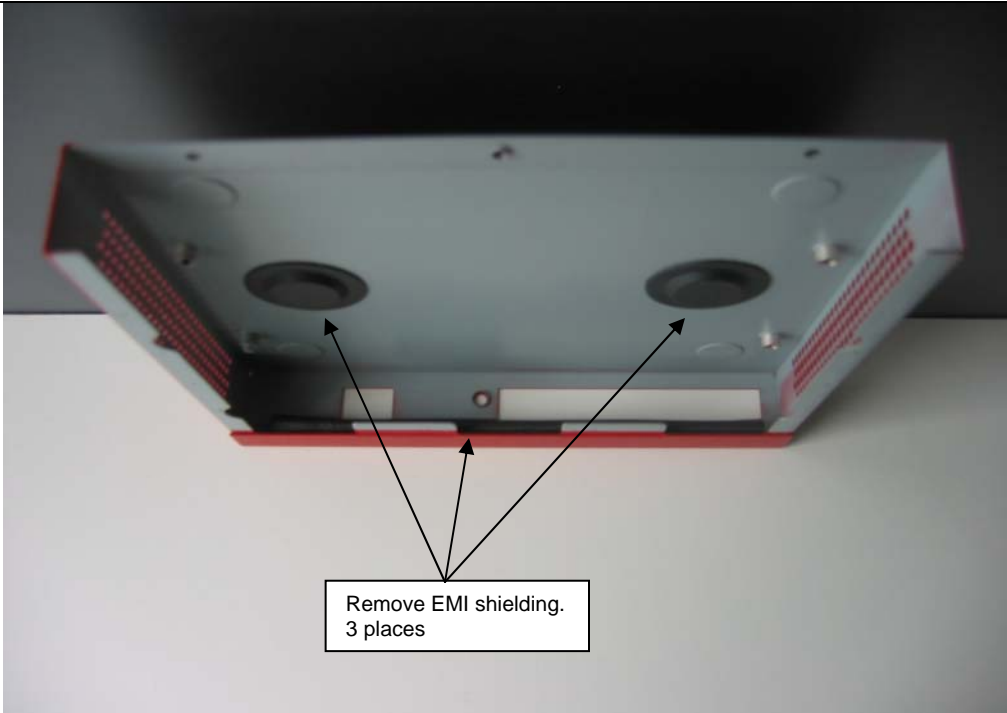
Material removed (part Desc or P/N & material type)	Instruction visual
<p>Labels Cert. label – Metalized poly-film Serial number: 0823-00x - Poly-film</p> <p>Rubber Feet 1422-002 - Polyurethane, 4 ea.</p> <p>Remove screw 0863-003 - Phillips head, stainless steel</p>	
	

Design for Manufacturing and Environment Document

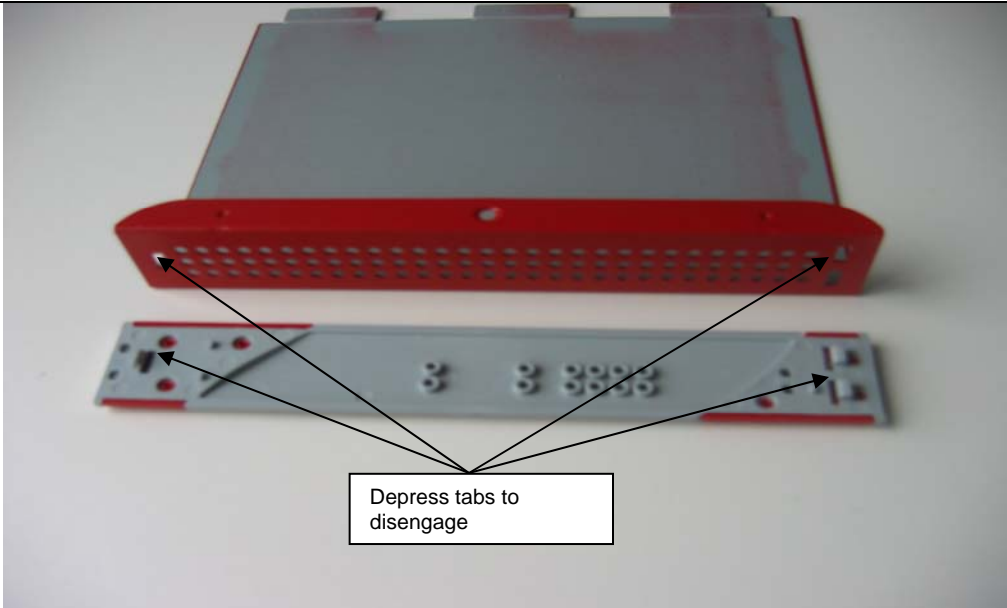
3.2 –Remove screws and separate main PCBA from chassis bottom

Material removed (P/N & material type)	Instruction visual
<p>Screws 0863-002 - Phillips head, stainless steel, 3 ea</p> <p>Main PCBA Printed circuit assembly</p>	 <p>Remove PCBA screws -3 ea.</p>
	 <p>Separate PCBA from chassis bottom</p>

3.3 – Remove EMI shielding

Material removed (P/N & material type)	Instruction visual
<p>Painted metal enclosure 22Ga. EG w/powder coat (Interpon 700 - epoxy/polyester)</p> <p>EMI Shielding Mylar</p>	 <p>Remove EMI shielding. 3 places</p>

3.4 – Remove bezel from unit top - depress tabs to disengage

Material removed (P/N & material type)	Instruction visual
<p>Painted metal enclosure 22Ga. EG w/powder coat (Interpon 700 - epoxy/polyester)</p> <p>Bezel PC/ABS</p>	 <p>Depress tabs to disengage</p>

4.0 Applicable Documents

5.0 Revision History

REV. NO.	REV. DATE	REVISED SECTION	REASON	ECO#
A	10/10/2005	n/a	Initial Release	0712